

ASTRA PRESSINGS
PRESSING SUPPLIER - FACILITY SUMMARY

Date :	22/02/17
Revision	14

Ref.	PRESS NAME & TYPE	TONNAGE	SHUT HEIGHT		BED SIZE		SLIDE		STROKE	
			MAX	MIN	F - B	L - R	F - B	L - R	LENGTH (MM)	PER (MINUTE)
13 bed lay	Clearing	500	30"	12"	72"	132"	72"	132"	406	16
12 bed lay	W/Mitchel	400	35"	17"	60"	108"	60"	108"	406	16
4 bed lay	C/Walker	450	45"	22"	60"	108"	60"	108"	610	16
8										45
9	HME Scrapped 2018	100	Variable		30"	40"	15"	22"	1 to 6"	28
10	HME With Coil Feed 6"	100	Variable		30"	40"	15"	22"	1 to 6"	28
11	HME	100	Variable		30"	40"	15"	22"	1 to 6"	28
15 bed lay	W/Mitchel	400	52"	20 1/2" was 31.5	60"	108"	60"	108"	406	16
17 bed lay	W/Mitchel	800	36"	24"	78"	108"	66"	108"	406	16
16 bed lay	W/Mitchel	500	36"	18"	72"	108"	72"	108"	456	18
18 bed lay	W/Mitchel	600	78"	23"	84"	148"	84"	148"	660	26
23	W/Mitchel 600 wide coil line	400 400mm feed H	40"	27 3/4" was 25	60"	108"	54"	100"	16"	16
24	Cowlishaw Walker	750	52"	29	72"	120"			24"	12
24	Cowlishaw Walker	750	52"	29	72"	120"			24"	12
21 bed lay	Clearing	150t	20"		36"	72"			10"	
22 bed lay	C/Walker	150t	22"		36"	72"			10"	
5;10;20;21 9	HME 5 off	160t	400		1000	600			150	250

